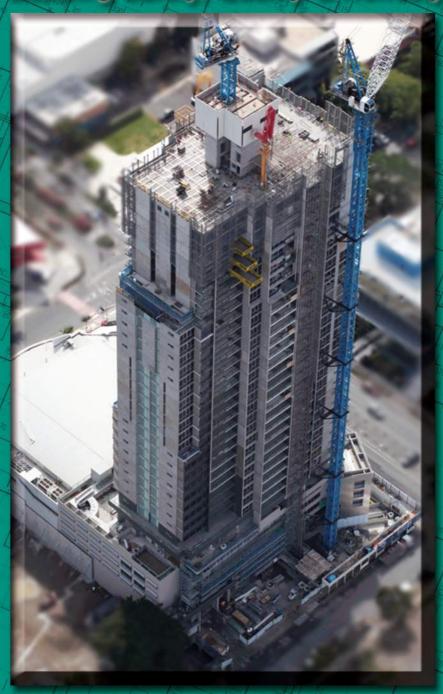


"Building Safety, Quality & Honesty"



TENSIONED CONCRETE
QUALITY POST TENSIONING

COMPANY PROFILE

2

Tensioned Concrete is a fully Australian owned Post Tensioning company which has serviced the building industry for nearly 15 years.

In this time Tensioned Concrete has built a reputation for providing smart and efficient design and construction solutions, coupled with high quality site services.

Tensioned Concrete has delivered some of Australia's largest Post Tensioning contracts with great results creating an ever growing repeat business market.

Why Choose Tensioned Concrete

- Work with industry leaders;
- Efficient design solutions providing cost savings.
- Quality workmanship ensuring zero defects;
- Meet ALL construction deadlines
- Only quality materials used. (Australian made where possible);
- High commitment to safe work practices & ongoing training;
- Excellent financial control:
- Profits stay within Australia.
- Experience in working on large Tier 1 CBD sites
- Experience in delivering projects in isolated locations
- Experience in completing large government projects.

Mission Statement

Tensioned Concrete is dedicated to providing quality construction, design and management services to our customers. We strive to implement long term relationships with our clients based on safety, quality, honesty & performance.

Locations

Our Head Office is located in Brisbane Australia, with the capacity, resources and personnel

to service Australia wide.

Having completed projects in most states and cities within Australia.



TENSIONED CONCRETE

Introduction 2

Tensioned Concrete 3

Services 4

Project Profiles 5

Multistrand Systems 12

- Strand & Tendon Properties 13

- Live End Anchorage 14

- Live End Anchorage Coupler 15

- Dead End Anchorage 16

- Design Properties 17

Slab Systems 18

- Live End Anchorage 19

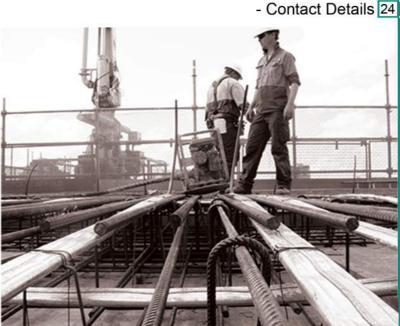
- Live End Anchorage Coupler 20

- Onioned & Swaged Dead End 21

- Design Properties 22

Advantages of Post Tensioning

- -Larger Spans
- Less Back-Propping
- Narrower Columns and Beams
- Simplified Formwork
- Reduced Crane Time
- Up to 40% Weight Saving with **High-Rise Structures**
- Carbon Reducing Advantages
- Less Concrete and Raw Materials Used
- Greenstar Efficiencies



Services

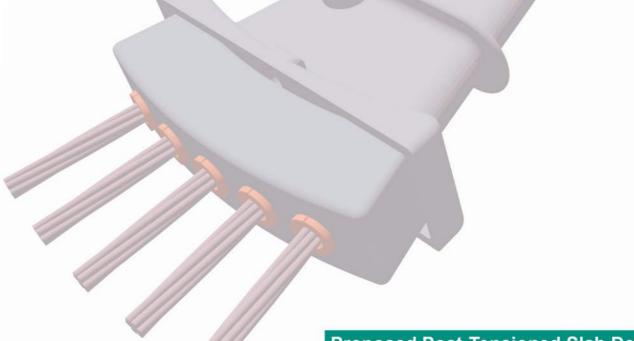
Supply & Install Post-Tensioning

Tensioned Concrete estimators will provide a competitive proposal to supply and install post tensioning as per the project engineers drawings and specification.

Tensioned Concrete has large quantities of materials in stock ready to be supplied to your next small or large project.

Alternative Post-Tensioned Slab Design

Tensioned Concrete specialises in providing efficient design alternatives to fully reinforced slabs, equating to cost savings by simplifying formwork, decreasing reinforcement, reducing concrete thicknesses, and cutting overall project time.



Supply Only Projects

Tensioned Concrete can supply or export post-tensioning components, plant & equipment, design and supervision to suit your requirements direct to your site.

Proposed Post-Tensioned Slab Design

Tensioned Concrete excels in providing efficient design alternatives or advice to projects that already have post-tensioning design carried out. We can provide a full redesign or advice and co-ordination in fine tuning the existing design to ensure it is workable on site, by eliminating delays and congestion, which equates to cost savings for the client.

Project Profiles



Waterfront Apartments: Park Building, Brisbane, QLD

Location:West End, QLDHead Contractor:Mirvac ConstructionsEngineer:Alliance Design GroupScale:120t of PT over 17 levels.

TC Involvement: The project consisted of 17 residential levels that were fully post-tensioned, we are able to install each level of post-tensioning in 1 day, this has enabled the construction duration to be cut down by approx 3 - 4 weeks.



Verde Office Tower, Townsville, QLD

Location:Townsville, QLDHead Contractor:Hutchinson BuildersEngineer:Robert Bird Group

PT Tonnage: 130

Duration: October 2012 to June 2013

Site Supervisors: 2 Site Labourers: 6-8

Description: 12 storey office tower with 4 levels of car park.

TC Involvement: Tensioned Concrete were engaged to design

and construct the Post-Tensioned Slab system, this involved us changing the existing beam design to a flat plate slab, which enabled the formworker to accelerate their durations and also gained considerable savings in reinforcement,

concrete and head height.



Victoria Towers, Southport, QLD

Location: Head Contractor: Scale: 34 Scarborough Street, Southport QLD Hutchinson Builders

48,000m2

TC Involvement: TC was awarded the supply and installation of the post-tensioning system for the 39 levels of residential PT slabs. One major construction obstacle was the highly complicated Level 6 Transfer plate, a successful result was achieved by TC working together and co-ordinating with the client, consultants and other sub trades.



Enoggera Barracks Stage 2B, QLD

Builder: John Holland Engineer: MPN Engineers

PT Tonnage: 150t Site Supervisors: 2 Site Labourers: 8

Description: 2 carparks consisting of

30,000m2 of Post-Tensioned

slabs over 3 levels.

Head Contract value: \$700M+.

TC Involvement: Supply & install the post-tensioning system to 2 carpark sites within a fully working and operating Army Barracks.

Our OH&S and environmental controls exceeded expectations and continue to be developed and improved for each site specific challenge we face.

Mater Hospital Car park, Brisbane, QLD

Location: Hancock Street,

South Brisbane QLD

Head Contractor: Laing O'Rourke Scale: Circa 210t of PT.

TC Involvement: The project consisted of a 6 storey car park with 11 pours per level.

This provided many challenges, none more than the tight construction program that required TC working on up to 4 fronts which the TC site team handled with ease.





GOVERNOR STIRLING HIGH SCHOOL, WA

Location: 25 Third Avenue, Woodbridge, WA

Head Contractor: Pindan Engineer: Aurecon

Scale: 28t of post-tensioning

TC Involvement: The project consisted of 1 post-tensioned level within 7 different buildings. We encountered working on a number of fronts. Our skilled and organized site team handled the challenges with ease.



Sanbano Apartments, Coolangatta, QLD

Location:Coolangatta, QLDHead Contractor:EastviewEngineer:SDS consultantsScale:70t of post-tensioning

TC Involvement: 24 Levels of fully post-tensioned slabs.



Old Treasury Office Building, WA

Location: Perth, WA

Head Contractor: Mirvac Constructions Alliance Design Group Engineer:

Scale: 280t of PT

TC Involvement: The project consisted of 33 levels of fully post-tensioned slabs. Our site team easily greeted the challenge of each level requiring the post-tensioning to be installed in 1 day to meet program.

James Cook University, QLD



9



Zest Apartments, NT

Location:

Darwin, NT Rapidform Systems ADG NT 45t Builder:

Engineer: PT Tonnage: Site Supervisors: Site Labourers:

- 12 storey Residential tower
- 3 x carpark levels
- complex transfer slab level. Description:





Waterfront Apartments Stage 2, Darwin , NT

Location: Darwin, NT

Builder: Toga Constructions Engineer: ADG NT/Enstruct

PT Tonnage: 100t

Site Supervisors: 2 Site Labourers: 6

Description: 3 x Residential Buildings built concurrently

C2 Novotel, Darwin, NT

Location:Darwin, NTBuilder:Halikos GroupEngineer:ADG NTPT Tonnage:90tSite Supervisors:1

Site Supervisors: 1 Site Labourers: 4

Description: 14 level mixed use / residential building





Tensioned Concrete Multistrand System



The Tensioned Concrete Multistrand System (TCMS) is designed for use in concrete structures such as silos, segmental bridges, continuously stressed structures and ground anchors. Distinguished by its proven dependability the TCMS features a compact and robust jack design with internal tubing to facilitate handling and speed of operation. In addition, all design parameters are well in excess of the normally accepted minima.

The following tables and diagrams detail the various strand and tendon and show the standard TCMS anchorage and coupler designs.



MULTISTRAND SYSTEM

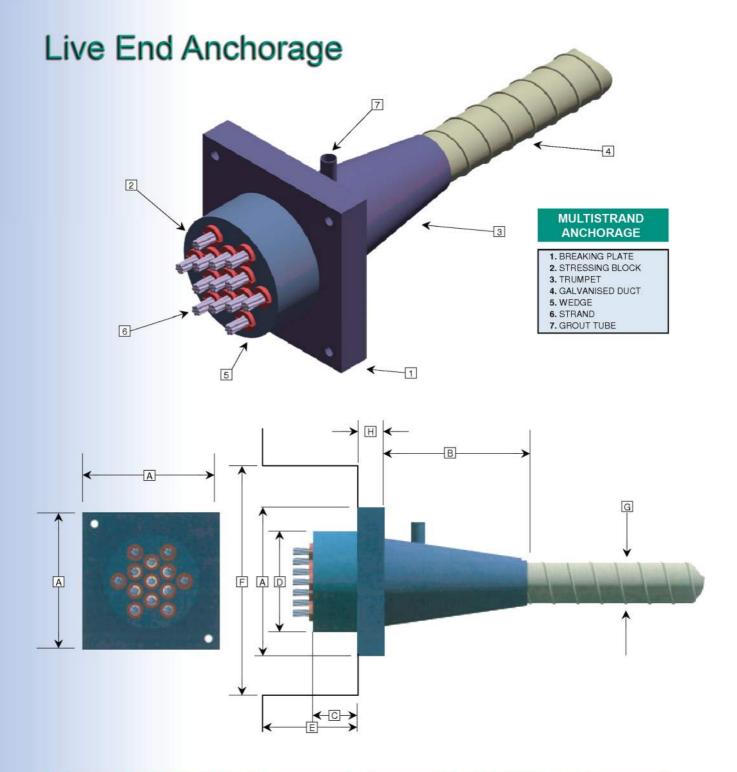
		Minimum Breaking Load UTS	Minimum Proof Load			Minimum Elongation to Fracture in 500mm	Rela 1 at 0.7 E	Modulus of Elasticity		
mm	mm ²	kg/m	kN	0.1%	kN	0.2%	%	Relax	% 1 Relax 2	GPa
12.7 15.2	98.6 143	0.774 1.122	184 250	151 205	-	156 212	3.5 3.5	8	- 2.5 - 2.5	195 ± 10 195 ± 10

	PROP		

	TENDO	N PROPE	ERTIES -	12.7	
SMS No.	No. of Strands	Cement	Int. Duct Dia.	(k	ing Force N) of UTS 12.7 100%
SMS 7	2 3 4 5 6 7	2.9 2.7 2.6 2.5 2.3 2.2	55	313 469 626 782 938 1095	368 368 552 736 1104 1288
SMS 13	8 9 10 11 12 13	3.3 3.2 3.1 2.9 2.8 2.7	65	1251 1408 1564 1720 1877 2033	1472 1656 1840 2024 2208 2392
SMS 19	14 15 16 17 18 19	5.6 5.3 5.2 5.1 4.9 4.8	84	2190 2346 2502 2659 2815 2972	2576 2760 2944 3128 3312 3496
SMS 27	20 21 22 23 24 25 26 27	6.7 6.6 6.4 6.3 6.2 6.1 5.9 5.8	95	3128 3284 3441 3597 3754 3910 4066 4223	3680 3864 4048 4232 4416 4600 4784 4968
SMS 31	28 29 30 31	8.8 8.7 8.6 8.5	110	4379 4536 4692 4848	5152 5336 5520 5704
SMS 37	32 33 34 35 36 37	8.3 8.2 8.1 7.9 7.8 7.7	110	5005 5161 5318 5474 5630 5787	5888 6072 6256 6440 6624 6808
SMS 43	38 39 40 41 42 43	13.9 13.7 13.6 13.5 13.3 13.2	135	5943 6100 6256 6412 6569 6725	6992 7176 7360 7544 7728 7912
SMS 55	44 45 46 47 48 49 50 51 52 53 54	13.1 12.9 12.8 12.7 12.6 12.4 12.3 12.2 12.0 11.9 11.8 11.6	135	6882 7038 7194 7351 7507 7664 7820 7976 8133 8289 8446 8602	8096 8280 8464 8648 8832 9016 9200 9384 9568 9752 9936 10120

		IES - 1	

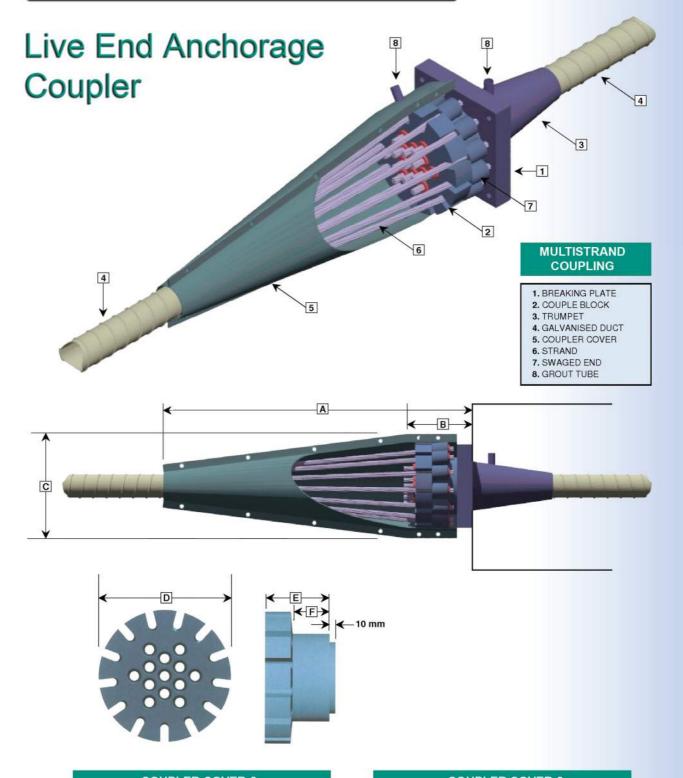
SMS No.	No. of Strands	Cement	Int. Duct Dia.		ing Force N) of UTS
		kg/m	mm	15.2 85%	15.2 100%
SMS 7	2 3 4 5 6 7	2.8 2.6 2.4 2.2 2.0 1.8	65	475 638 850 1065 1275 1488	500 750 1000 1250 1500 1750
SMS 13	8 9 10 11 12 13	2.9 2.7 2.5 2.3 2.1 1.9	84	1700 1913 2125 2338 2550 2763	2000 2250 2500 2750 3000 3250
SMS 19	14 15 16 17 18	4.7 4.5 4.3 4.1 3.9 3.7	110	2975 3188 2400 3613 3825 4088	3500 3750 4000 4250 4500 4750
SMS 27	20 21 22 23 24 25 26 27	5.6 5.4 5.2 5.0 4.8 4.6 4.4	110	4250 4463 4675 4888 5100 5313 5525 5738	5000 5250 5500 5750 6000 6250 6500 6750
SMS 31	28 29 30 31	7.2 7.1 6.9 6.7	110	5950 6163 6375 6588	7000 7250 7500 7750
SMS 37	32 33 34 35 36 37	6.5 6.3 6.1 5.9 5.7 7.7	135	6800 7013 7225 7438 7650 7863	8000 8250 8500 8750 9000 9250
SMS 43	38 39 40 41 42 43	11.7 11.5 11.3 11.1 10.9 10.8	135	8075 8288 8500 8713 8925 9138	9500 9750 10000 10250 10500 10750
SMS 55	44 45 46 47 48 49 50 51 52 53 54 55	10.6 10.4 10.2 10.0 9.8 9.6 9.4 9.2 9.1 8.9 8.7 8.5	154	9350 9563 9775 9988 10200 10413 10625 10838 11050 11263 11475 11688	11000 11250 11500 11750 12000 12250 12500 12750 13000 13250 13500 13750



SMS Tendon Type	A	В	С	D	E	F	G (I.D.)	Н
7-5	160	165	50	110	100	250	55	32
13-5	220	250	65	150	115	300	65	36
19-5	270	290	80	180	130	350	84	50
27-5	320	350	100	225	150	400	95	50
31-5	340	350	100	225	150	425	110	60
37-5	380	400	120	260	175	450	110	60
43-5	400	500	145	300	200	475	135	75
55-5	475	600	148	320	200	550	135	80

SMS Tendon Type	A	В	С	D	E	F	G (I.D.)	Н
7-6	220	250	65	150	115	300	65	36
13-6	270	290	80	180	130	350	84	50
19-6	340	350	100	225	150	425	110	60
27-6	380	400	125	260	175	450	110	60
31-6	400	400	125	260	200	475	110	75
37-6	475	500	148	300	200	550	135	80
43-6	580	550	145	300	205	475	135	100
55-6	610	650	150	320	210	550	135	120

MULTISTRAND SYSTEM

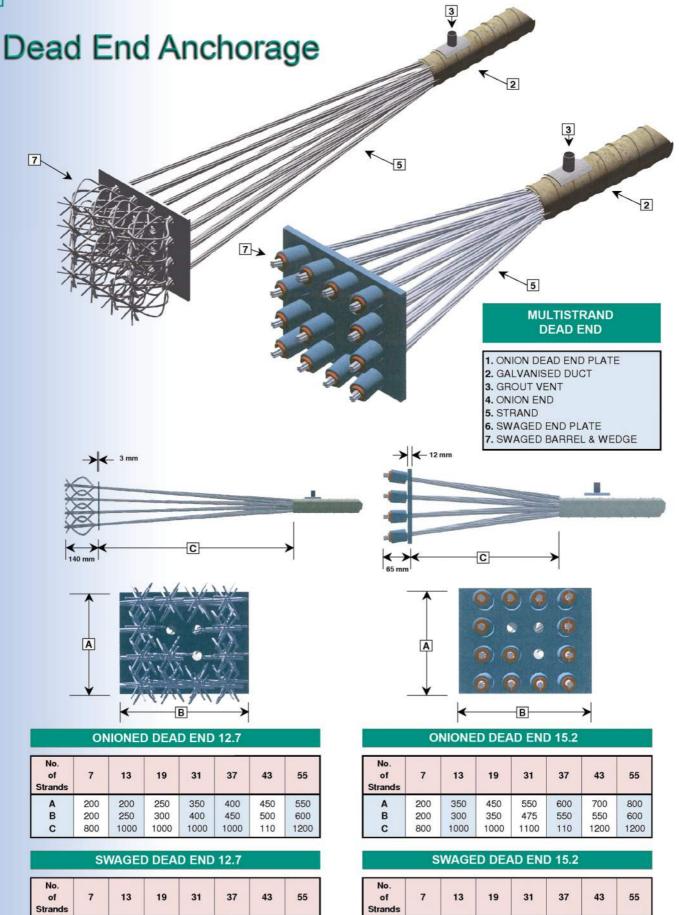


COUPLER COVER & BLOCK ANCHORAGE 12.7

SMS Tendon Type	А	В	С	D	Е	F
7-5	500	110	196	186	110	63
13-5	600	110	236	226	110	63
19-5	650	110	286	276	110	63
27-5	900	115	382	372	115	63
31-5	950	115	382	372	115	63
37-5	1200	130	430	420	130	63
43-5	1250	145	470	460	130	63
55-5	1300	165	490	480	140	63

COUPLER COVER & BLOCK ANCHORAGE 15.2

SMS Tendon Type	A	В	С	D	E	F
7-6	630	110	210	226	110	70
13-6	740	110	250	276	110	70
19-6	860	110	310	372	115	70
27-6	1000	150	390	420	130	70
31-6	1100	150	395	420	130	70
37-6	1400	150	420	460	140	70
43-6	TBA	TBA	TBA	TBA	TBA	TBA
55-6	TBA	TBA	TBA	TBA	TBA	TBA

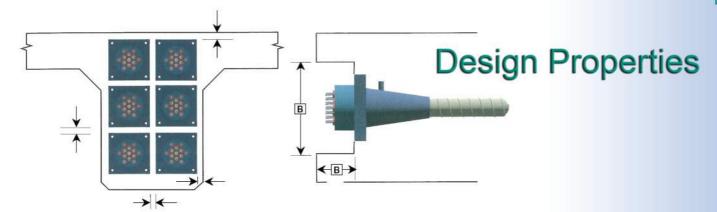


В

A

В

C



MULTISTRAND EDGE GAPS

Tendon 12.7mm	A (mm)	Tendon 15.2mm	A (mm)		
7-5	30	7 - 5	50		
13 - 5	50	13 - 5	50		
19 - 5	50	19 - 5	80		
27 - 5	80	27 - 5	80		
31 - 5	80	31 - 5	80		
37 - 5	80	37 - 5	80		
43 - 5	80	43 - 5	100		
55 - 5	80	55 - 5	100		

ANCHORAGE RECESS 12.7

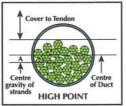
No. of Strands	7	13	19	27	31	37	43	55
ВС	250	300	350	400	425	450	475	550
	100	115	130	150	150	175	200	200

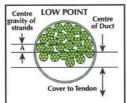
ANCHORAGE RECESS 15.2

No. of Strands	4	7	9	13	19	27	31	37	43	55
В	250	300	300	350	425	450	475	550	750	900
С	100	115	115	130	150	175	200	200	200	220

STRAND OFFSET IN DUCT

Tendon 12.7mm	A (mm)	Tendon 15.2mm	A (mm)
7 - 5	8	7 - 5	10
13 - 5	10	13 - 5	13
19 - 5	13	19 - 5	17
27 - 5	13	27 - 5	13
31 - 5	14	31 - 5	22
37 - 5	23	37 - 5	25
43 - 5	25	43 - 5	23
55 - 5	23	55 - 5	27

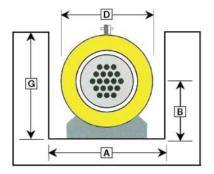


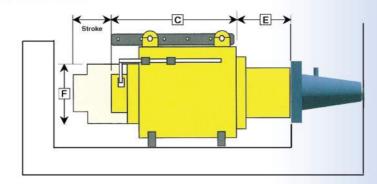


NOTE:

The nominal **draw-in** is approximately 6mm at lock off.

- Anchorage Friction Losses = 2% to 4 %
- Duct Friction Losses $\mu = 0.20$
- Wobble Factor = 0.02





MULTISTRAND JACK CLEARANCE

Jack Type (t)	No. of Strands (Max.)	Strand Length mm	Nominal Mass kg	Stroke (Max.)	A (Min.) mm	B (Min.) mm	C	D mm	E	F mm	G mm
110	7-5 & 4-6	850	130	150	535	200	310	235	80	140	460
150	7-5 & 7-6	850	210	200	596	200	390	296	80	190	460
200	7-5 & 7-6	850	360	200	622	200	400	322	80	220	460
250	13-5 & 7-6	1000	470	300	665	300	525	365	190	229	530
300	19-5 & 13-6	1230	570	300	704	350	570	404	300	280	710
500	31-5 & 19-6	1400	980	300	808	40	650	508	365	343	815
1000	55-5 & 37-6	1550	2180	300	1050	475	690	750	450	520	1000

Tensioned Concrete Slab System

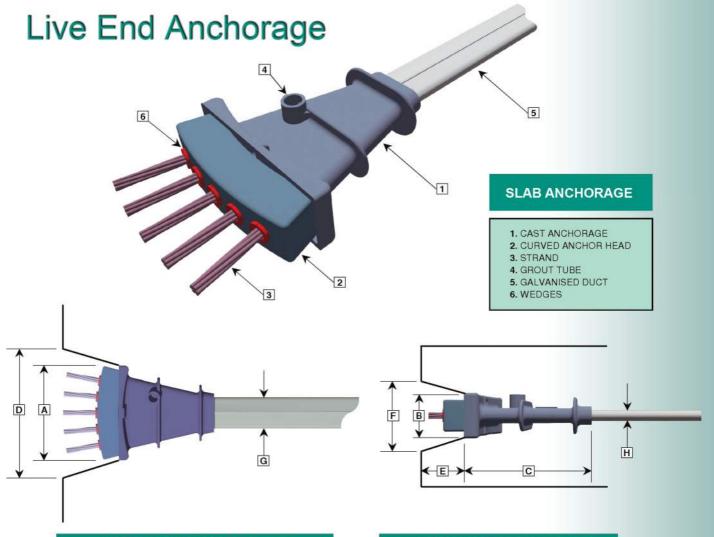


The Tensioned Concrete Slab System (TCSS), developed in Australia over the past years, is a fully integrated post tensioning system for thin concrete sections such as floor slabs. During this time, the TCSS has been steadily refined and now features horizontally elonged anchorage and ducting accepting up to five 15.2mm diameter strands. Such designs are gaining an ever-increasing share of the slab construction market.

STRAND PROPERTIES - TO AS/NZ 4672 2007 Nominal Nominal Minimum Minimum Minimum Relaxation After Modulus of Nominal 1,000hrs Mass Proof Load Steel Breaking Elongation Elasticity Diameter Area Load to Fracture at 0.7 Breaking Load UTS in 500mm kN GPa mm² kN 0.1% 0.2% Relax 2 0.774 12.7 100.1 184 151 156 3.5 2.5 195 ± 10 1.122 250 205 212 3.5 2.5 15.2 143 195 ± 10

Tendon	No. Of	Cemnet	Nominal Area	Int Duct Dim.	Prestressing Force (kN) as a % of UTS		
type	Strands	kg/m	mm ²	Mm	75%	85%	100%
1 - 5	1	0.3	98.6	19 x 19	156	156	184
2 - 5	2	0.7	197.2	43 x 19	313	313	368
3 - 5	3	1.4	295.8	70 x 19	469	469	552
4 - 5	4	1.2	394.4	70 x 19	626	626	736
5-5	5	1.1	493	70 x 19	782	782	920
6-5	6	1.5	591.6	90 x 19	938	938	1104

Tendon	No. Tendon Of type Strands		Nominal Area	Int Duct Dim.	Prestressing Force (kN) as a % of UTS		
турс	Strainas	kg/m	mm ²	Mm	75%	85%	100%
1 - 6	1	0.2	143	19 x 19	213	213	250
2 - 6	2	0.6	286	43 x 19	425	425	500
3 - 6	3	1.2	429	70 x 19	638	638	750
4 - 6	4	1.0	572	70 x 19	850	850	1000
5 - 6	5	1.3	715	90 x 19	1063	1063	1250



SLAB ANCHORAGE 12.7 - 12.9

No. Of Strands	1	2	3	4	5	6
A	145	136	136	220	220	262
В	65	75	75	78	78	78
С	95	140	140	220	220	270

RECESS FORMER 12.7 - 12.9

No. Of Strands	1	2	3	4	5	6
D	150	200	200	315	315	320
E	100	100	100	100	100	100
F	100	100	100	100	100	100

DUCT 12.7 - 12.9

No. Of Strands	1	2	3	4	5	6
G	19	43	43	70	70	90
Н	19	19	19	19	19	19

SLAB ANCHORAGE 15.2 - 15.7

No. Of Strands	1	2	3	4	5
Α	145	136	220	220	262
В	65	75	78	78	78
С	95	140	220	220	270

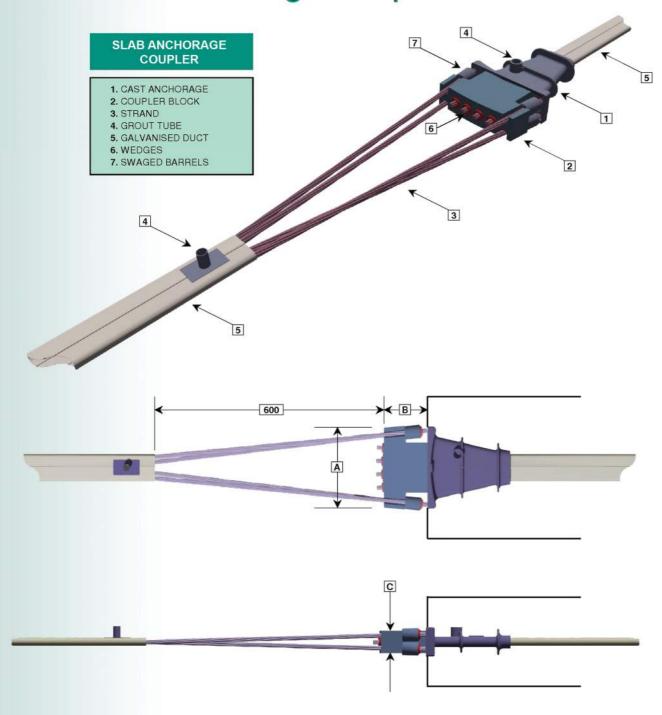
RECESS FORMER 15.2 - 15.7

No. Of Strands	1	2	3	4	5
D	150	200	315	315	320
E	100	100	100	100	100
F	100	100	100	100	100

DUCT 15.2 - 15.9

No. Of Strands	1	2	3	4	5
G	19	43	70	70	90
Н	19	19	19	19	19

Live End Anchorage Coupler

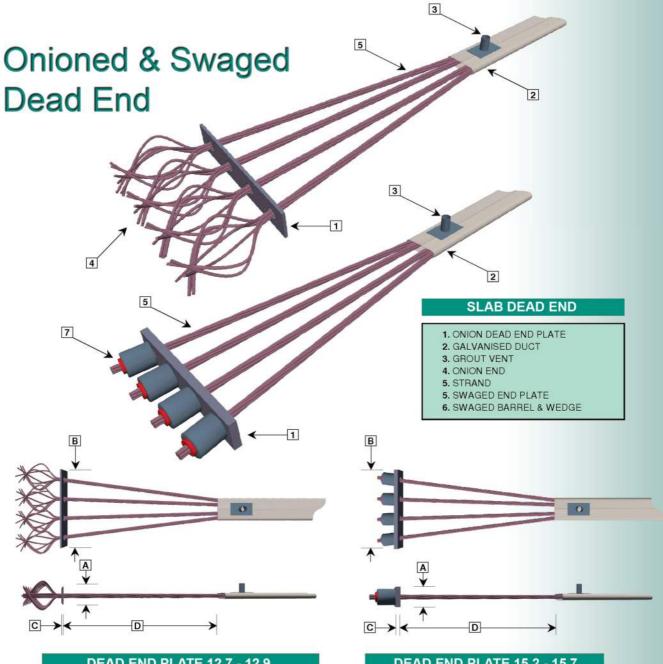


COUPLER BLOCKS 12.7 - 12.9

No. Of Strands	1	2	3	4	5
Α	190	190	190	224	298
В	120	120	120	120	125
С	60	60	60	60	60

COUPLER BLOCKS 15.2 - 15.7

No. Of Strands	1	2	3	4	5
Α	190	190	190	190	190
В	135	135	135	135	135
С	60	60	90	150	150



DEAD END PLATE 12.7 - 12.9

No. Of Strands	1	2	3	4	5	6
Α	50	50	50	50	50	50
В	50	100	250	250	300	350
С	3	3	3	3	3	3
D	800	800	800	800	800	800

SWAGED DEAD END 12.7 - 12.9

No. Of Strands	1	2	3	4	5	6
Α	50	50	50	50	50	50
В	50	100	250	250	300	350
С	10	10	10	10	12	12
D	150	150	350	350	500	500

DEAD END PLATE 15.2 - 15.7

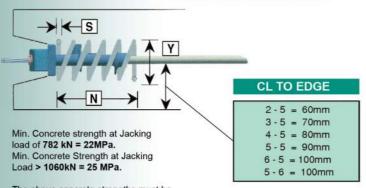
No. Of Strands	1	2	3	4	5
Α	50	50	50	50	50
В	50	100	250	270	350
С	3	3	3	3	3
D	900	900	900	900	900

SWAGED DEAD END 15.2 - 15.7

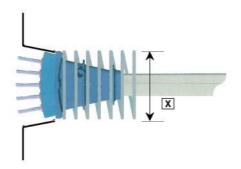
No. Of Strands	1	2	3	4	5
Α	50	50	50	50	50
В	50	100	250	270	350
С	10	10	10	10	12
D	150	150	350	500	500

Design Properties

HELIX TYPE ANTIBURST REINFORCEMENT



The above concrete strengths must be obtained from site cured test samples.



Note: The nominal draw-in is approximately 6mm at lock off.

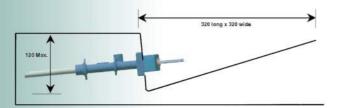
- Anchorage Friction Lossess = 3%

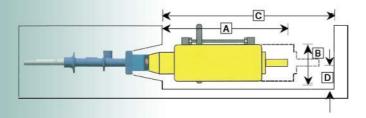
Internal Pockets

- Duct Friction Losses $\mu = 0.20$ = 0.02

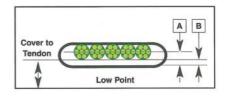
- Wobble Factor

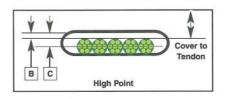
RECESS FOR STRESSING PAN





STRAND OFFSET IN DUCT





HELIX TYPE ANTIBURST DIMENSIONS

System	Bar Size (S)	Pitch mm	No. of Turns (N)	Width mm (X)	Height mm (Y)
Up to 5 x 12.7Ø	R10	60	5	260	100
6 x 12.7Ø & Up to 5 x 15.2Ø	N12	60	7	300	110

STRAND OFFSET IN DUCT

Strand Diameter	A (Nom.)	B (Nom.)	C (Nom.)	
12.7	13	6	6	
15.2	11	4	8	





Facsimile : +61 7 3283 5999

Email : info@tensionedconcrete.com.au

Location : 27 Cameron Street, Clontarf, QLD, Australia

Postal Address : PO Box 3176 Clontarf, QLD, 4019

www.tensionedconcrete.com.au